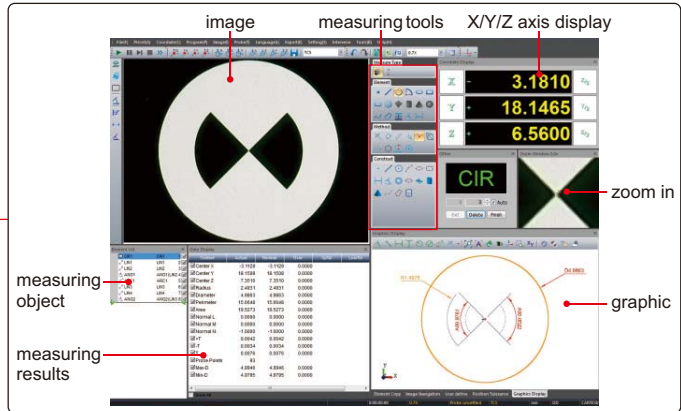


VISION MEASURING SYSTEM



ISD-V250

computer is not included



stylus calibration ball

probe (optional), includes Ø2mm/.079" DIA and Ø3mm/.118" DIA styli, Ø25mm/.984" calibration ball, measuring accuracy is .0004"



lens with coaxial light (optional, must be mounted in factory)

SPECIFICATION

Part No.	ISD-V150	ISD-V250	ISD-V300
Measuring range (X×Y×Z)	6×4×8"	10×6×8"	12×8×8"
Stage size	13.94×8.98"	17.72×11.02"	19.69×12.99"
Stage glass size	8.27×6.30"	12.05×7.72"	13.78×9.84"
Resolution of X/Y/Z axis	.00002"		
Accuracy of X/Y axis	≤(98.4+10L)µin (L is the measuring length in inch)		
Repeatability of X/Y axis	.00008"		
Objective	0.7X ~ 4.5X (zoom)		
Working distance	3.62"		
Magnification	33X ~ 195X (on 19" monitor)		
Camera	1/3" color CCD, 1.5M pixel		
Illumination	surface and contour with adjustable LED		
Max. height of workpiece	6.30"		
Max. weight of workpiece	44lb		
Operation system	Windows 7		
Drive method	manual		
Power supply	110/220V, 50/60Hz		
Dimension(L×W×H)	22.05×21.26×33.46"	29.92×23.62×35.43"	29.92×23.62×35.43"
Weight	220lb	264lb	308lb

STANDARD DELIVERY

Main unit	1pc
Video card with dongle	1pc
Software disc	1pc
Calibration glass chart	1pc
Laser positioner	1pc
Clay	1pc
Foot switch	1pc
Anti-dust cover	1pc

OPTIONAL ACCESSORY

0.5X auxiliary objective	Part No.: ISD-V-OB05X Working distance: 6.89" Magnification: 16.5 ~ 97.5X (on 19" monitor)
2X auxiliary objective	Part No.: ISD-V-OB2X Working distance: 1.42" Magnification: 66 ~ 390X (on 19" monitor)
Probe	Code: ISD-V-PROBE includes Ø2mm/.079" DIA and Ø3mm/.118" DIA styli, Ø25mm/.984" calibration ball
Lens with coaxial light	Code: ISD-V-LENS (must be mounted in factory)
Vision measuring system with computer	Code: ISD-V150A, ISD-V250A, ISD-V300A

To be continued














Continued from previous page

SOFTWARE FOR VISION MEASURING SYSTEM

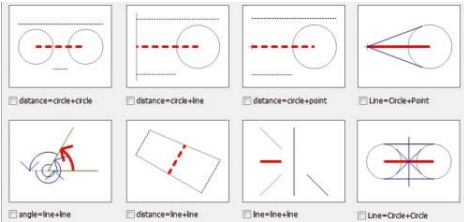
■ **Operation system:** Windows 7

■ **Language:** English

■ **Single measuring tools:**

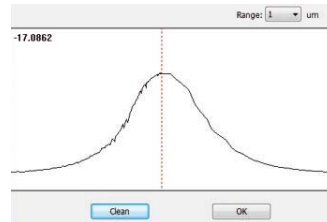
- | | | | |
|---|--|---|--|
|  | measure coordinate of point |  | measure center coordinate, diameter and area of circle |
|  | measure distance between two points |  | measure length and diameter of arc |
|  | measure center coordinate and axis length of ellipse |  | measure length, width and area of rectangle |
|  | measure length, width and diameter of key slot |  | measure width and diameter of ring |
|  | measure length of open curve |  | measure length and area of close curve |
|  | measure focus distance of surface |  | measure distance of two elements |
|  | measure angle of two lines | | |

■ **Combined measuring tools:**



measure distance and angle of two elements

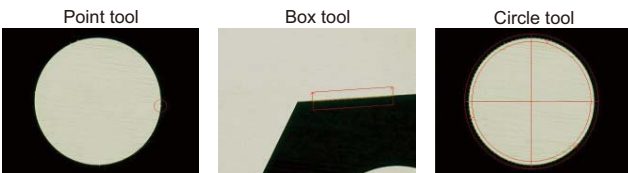
■ **Focus indicator:**



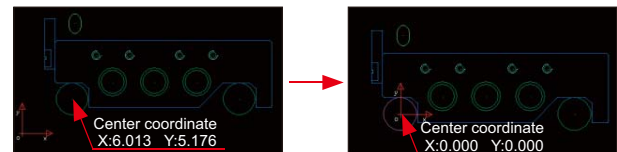
■ **Profile detection:**



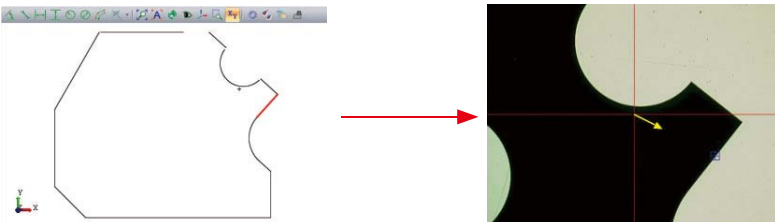
■ **Edge-detection:**



■ **Coordinate transfer:**

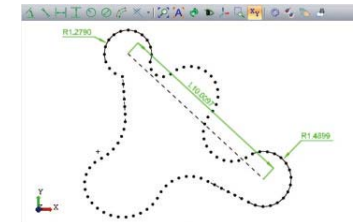


■ **CAD measuring:**

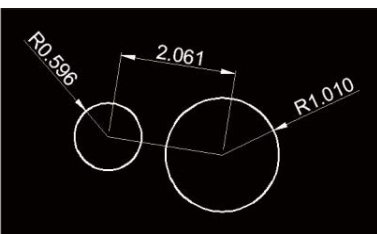


Input CAD drawing and set reference, then move the stage to make the target box in the center of crosshair, the software will do automatic measurement

■ **Contour scanning:**



■ **Data export to CAD, EXCEL and WORD**



CAD

Content	Actual	Nominal	Dev	Uplift	Level	Status
Start X	0.8172	-0.8172	0			
Start Y	1.0000	1.0000	0			
Start Z	18.826	-0.826	0			
Start R1	0	0	0			
Start M	0.0000	0.0000	0			
Start N	0	0	0			
Length	0.6000	0.6000	0			
Angle A	90	90.000	0.000			

EXCEL

Content	Actual	Nominal	Dev	Uplift	Level	Status
Start X	0.8172	-0.8172	0.0000			
Start Y	1.0000	1.0000	0.0000			
Start Z	18.8260	-0.8260	0.0000			
Start R1	0.0000	0.0000	0.0000			
Start M	0.0000	0.0000	0.0000			
Start N	0.0000	0.0000	0.0000			
Length	0.6000	0.6000	0.0000			
Angle A	90.0000	90.0000	0.0000			

WORD